

CLAIMS

1. A method for continuous alkali oxygen delignification of digested cellulose pulp and of cellulose pulp that has been washed after digestion, which
5 pulp is stored in a storage tower or pulp chute at essentially atmospheric pressure and that maintains a medium consistency in the range 8-18% and that maintains a kappa value of at least 15 units, preferably a kappa exceeding 20 units, where the oxygen delignification takes place in a reactor system with several oxygen reactors with a predetermined
10 retention time of the cellulose pulp in the reactor system, where alkali is added to the cellulose pulp in order to obtain an initial pH exceeding 9.0 and where oxygen is added to the cellulose pulp at an amount of 5-50 kg per tonne of pulp at a position before a first oxygen reactor in the reactor system, and where the pulp has a predetermined total retention time of
15 greater than 45 minutes in the reactor system c h a r a c t e r i s e d in that, in association with the addition of the necessary chemicals and an initial mixing-in operation, the cellulose pulp is placed under pressure at an initial pressure of greater than 15.0 bar, after which the pulp is subject to more than one remixing position where the final pressure after the final
20 remixing position is at least 13 bar, and with a minimum retention time in this first high pressure section of at least 3-10 minutes, after which the pressure of the pulp is reduced to a pressure that lies under 10-12 bar and is heated by steam such that the temperature of the pulp is raised by at least 5 °C by the addition of steam, followed by the heated pulp being led
25 to a reactor system in a low pressure section with a retention time that exceeds the retention time in the high pressure section.
2. The method according to claim 1, c h a r a c t e r i s e d in that oxygen, preferably the major part of the oxygen added for the oxygen stage, is
30 added to the cellulose pulp immediately after the initial pressure of more than 15 bar has been established.

3. The method according to claim 2, c h a r a c t e r i s e d in that the remixing positions are constituted by fluidising mixers, either in the form of a fluidising pump, a fluidising restriction, a fluidising mixer or a restriction in the flow that results in a fall in pressure of less than 1 bar.
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4. The method according to claim 3, c h a r a c t e r i s e d in that a first high pressure reactor is located after the initial mixing-in operation, in which reactor the cellulose pulp is given a first retention time of t_1 , and in that a high pressure reactor follows after the remixing positions in the high pressure section after each one of the remixing positions.
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5. The method according to claim 4, c h a r a c t e r i s e d in that the reactors in the high pressure section are dimensioned such that the cellulose pulp is given successively longer retention times, such that if the number of reactors is X, the retention times are $t_1 - t_x$ for each relevant reactor $R_1 - R_x$, where $t_1 < t_2 < \dots < t_x$.
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6. The method according to claim 5, c h a r a c t e r i s e d in that the retention times $t_1 - t_x$ in the reactors $R_1 - R_x$ in the high pressure section are expressed as
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- $t_{\min} = 1$ minute for t_1 , after which $(t_x = 2 * t_{x-1})$ and $T_{\max} = X * 10$ minutes;
($t_1 = 1-10$, $t_2 = 2-20$; $t_3 = 4-30$; $t_4 = 8-40$ min. etc.),
where $t_x < t_{x+1}$.
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7. The method according to any one of the preceding claims, c h a r a c t e r i s e d in that a stirrer is present in at least one high pressure reactor, which stirrer acts in the principal part (greater than 50%) of the reactor volume, either in the form of a mechanical stirrer (S) or hydrodynamic stirrers that at least circulate free fluid in the reactor.
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8. The method according to any one of the preceding claims, c h a r a c t e r i s e d in that at least one of oxygen and alkali can be added to the cellulose pulp in association with the remixing positions in the high pressure section at an amount that is lower than the amount that is

added at the initial mixing-in operation, and in that at least one of oxygen and alkali can be added batchwise at the beginning of the low pressure section.

- 5 9. The method according to any one of the preceding claims,
c h a r a c t e r i s e d in that the cellulose pulp is dewatered before the
oxygen delignification to a higher consistency and in that it is rediluted
before the oxygen delignification to a medium consistency with pure filtrate
that has preferably been previously oxidised, and in that alkali in the form
10 of oxidised white liquor is used in the oxygen delignification.